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| INTERNATIONAL APPLICATION NO.<br>PCT/JP00/06292 | INTERNATIONAL FILING DATE<br>September 13, 2000 | PRIORITY DATE CLAIMED<br>October 19, 1999 |
|---|---|---|

## TITLE OF INVENTION

OPTICAL RECORDING MEDIUM, SUBSTRATE FOR OPTICAL RECORDING MEDIUM AND OPTICAL DISK DEVICE

## APPLICANT(S) FOR DO/EO/US

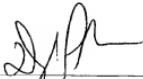
AKIYAMA et al.

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

- [X] This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
- [ ] This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
- [X] This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(l).
- [X] A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
- [X] A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - [X] is transmitted herewith (required only if not transmitted by the International Bureau).
  - [X] has been transmitted by the International Bureau.
  - [ ] is not required, as the application was filed in the United States Receiving Office (RO/US).
- [X] A translation of the International Application into English (35 U.S.C. 371(c)(2)).
- [X] Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
  - [ ] are transmitted herewith (required only if not transmitted by the International Bureau).
  - [ ] have been transmitted by the International Bureau.
  - [ ] have not been made; however, the time limit for making such amendments has NOT expired.
  - [X] have not been made and will not be made.
- [ ] A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
- [X] An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
- [X] A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

## Items 11. to 16. below concern document(s) or information included:

- [ ] An Information Disclosure Statement under 37 CFR 1.97 and 1.98
- [X] An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
- [X] A FIRST preliminary amendment.
- [ ] A SECOND or SUBSEQUENT preliminary amendment.
- [ ] A substitute specification.
- [ ] A change of power of attorney and/or address letter.
- [X] Other items or information: PCT Request with its English translation; Form PCT/IB/301; Form PCT/IB/304; Form PCT/IB/308; Form PCT/IB/332; Form PCT/IB/338; Form PCT/IB/301, International Preliminary Examination Report with its English translation; Written Amendment; Written Reply.

|  |                              |                                  |                         |
|--|------------------------------|----------------------------------|-------------------------|
| U.S. APPLICATION NO. (If known, see 37 CFR 1.65)   | INTERNATIONAL APPLICATION NO | ATTORNEYS DOCKET NUMBER          |                         |
| Filed herewith <b>10,089402</b>  | PCT/JP00/06292               | 10873.866USWO                    |                         |
| 17. <input checked="" type="checkbox"/> The following fees are submitted:  |                              | <b>CALCULATIONS PTO USE ONLY</b> |                         |
| <b>BASIC NATIONAL FEE (37 CFR 1.492(a) (1)-(5):</b>  |                              |                                  |                         |
| Search Report has been prepared by the EPO or JPO.....   |                              | <b>\$890.00</b>                  |                         |
| International preliminary examination fee paid to USPTO (37 CFR 1.492(a)(1)).....  |                              | <b>\$710.00</b>                  |                         |
| No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)).....   |                              | <b>\$740.00</b>                  |                         |
| Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(3)) paid to USPTO .....   |                              | <b>\$1040.00</b>                 |                         |
| International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....   |                              | <b>\$100.00</b>                  |                         |
| <b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b>  |                              | <b>\$890.00</b>                  |                         |
| Surcharge of <b>\$130.00</b> for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).   |                              | <b>\$</b>                        |                         |
| CLAIMS   | NUMBER FILED                 | NUMBER EXTRA                     | RATE                    |
| Total claims   | 6                            | -20 = 0                          | X \$18.00 <b>\$0.00</b> |
| Independent claims   | 3                            | -3 = 0                           | X \$80.00 <b>\$0.00</b> |
| <b>MULTIPLE DEPENDENT CLAIM(S) (if applicable)</b>   |                              | + \$260.00                       | <b>\$0.00</b>           |
| <b>TOTAL OF ABOVE CALCULATIONS =</b>   |                              | <b>\$890.00</b>                  |                         |
| Reduction by 1/2 for filing by small entity, if applicable. Small entity status is claimed pursuant to 37 CFR 1.27   |                              | <b>\$0.00</b>                    |                         |
| <b>SUBTOTAL =</b>  |                              | <b>\$890.00</b>                  |                         |
| Processing fee of <b>\$130.00</b> for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).  |                              | + \$0.00                         |                         |
| <b>TOTAL NATIONAL FEE =</b>  |                              | <b>\$890.00</b>                  |                         |
| Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) \$40.00 per property  |                              | + \$40.00                        |                         |
| <b>TOTAL FEES ENCLOSED =</b>   |                              | <b>\$930.00</b>                  |                         |
|  |                              | <b>Amount to be:</b>             |                         |
|  |                              | <b>refunded</b>                  | <b>\$930.00</b>         |
|  |                              | <b>charged</b>                   | <b>\$</b>               |
| <p>a. <input checked="" type="checkbox"/> Check(s) in the amount of <b>\$890.00</b> and <b>\$40.00</b> to cover the above fees is enclosed.</p> <p>b. <input type="checkbox"/> Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees.<br/>A duplicate copy of this sheet is enclosed.</p> <p>c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>13-2725</u>.</p> |                              |                                  |                         |
| <p><b>NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b></p>  |                              |                                  |                         |
| <p>SEND ALL CORRESPONDENCE TO<br/>Douglas P. Mueller<br/>MERCHANT &amp; GOULD<br/>P.O. Box 2902<br/>Minneapolis, MN 55402-0903</p>   |                              |                                  |                         |
| <p>SIGNATURE: </p>  |                              |                                  |                         |
| <p>NAME: Douglas P. Mueller</p>  |                              |                                  |                         |
| <p>REGISTRATION NUMBER: 30,300</p>   |                              |                                  |                         |

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## DESCRIPTION

OPTICAL RECORDING MEDIUM, SUBSTRATE  
FOR OPTICAL RECORDING MEDIUM  
AND OPTICAL DISK DEVICE

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## TECHNICAL FIELD

The present invention relates to an optical recording medium for recording and/or reproducing information by irradiation with a laser beam or 10 the like, a substrate for the optical recording medium, and an optical disk device.

## BACKGROUND ART

Among optical recording media that have come into focus as 15 large-capacity and high-density memories is an erasable optical recording medium that allows rewriting of information. Currently, the development of the erasable optical recording medium has been underway. In one form of the erasable optical recording medium, information is recorded and erased utilizing thermal energy generated by irradiation with a laser beam. The 20 recording medium includes a transparent substrate of a general disk shape and a recording layer provided on the substrate. The recording layer is formed of a thin film in which a phase change is caused between an amorphous state and a crystalline state.

Phase change materials known to be used for the recording layer 25 include an alloy film mainly containing elements such as Ge, Sb, Te, and In of, for example, a GeSbTe alloy. In many cases, information is recorded in such a manner that the recording layer is partially brought into an amorphous state to form a mark and erased in such a manner that the mark in the amorphous state is brought into a crystalline state. When heated to a 30 temperature equal to or higher than the melting point and subsequently cooled at a speed higher than a fixed speed, the recording layer is brought into the amorphous state. When heated to a temperature equal to or higher than the crystallization temperature and equal to or lower than the melting point, the recording layer is brought into the crystalline state.

Generally, on the substrate, guide grooves (grooves) in the form of a 35 spiral or concentric circles for tracking a laser beam in recording and reproducing information and addresses for indicating a position on the

recording medium, each composed of uneven strings of pits, are provided to form an initial state of the substrate. A region between the adjoining grooves is referred to as a land. In many cases, information is recorded on one of the groove and the land, and the other serves as a guard band for separating adjoining recording tracks from each other.

5 In recent years, the improvement in processing capabilities of various kinds of information-processing equipment has allowed the processing of an increasing amount of information. Thus, a recording medium has been requested to allow larger capacity information recording

10 and reproducing. In order to attain this, DVD-RAM or the like has employed a method in which information is recorded on both of the groove and the land, so that a higher track density can be obtained. In this case, the groove and the land are set so as to be substantially equal in width.

Recording media of this kind have employed a method in which address 15 information is recorded in an intermediate position between a pair of adjoining groove and land tracks so that with respect to the pair of adjoining groove and land tracks, one address information is recorded.

An address recorded in this manner in the intermediate position 20 between the pair of adjoining groove and land tracks is referred to as "an intermediate address". Further, a method in which the intermediate address is used to record address information so that the address information is shared by a pair of adjoining tracks is referred to as "an intermediate address method".

In JP10(1998)-31822 A, a method of demodulating address 25 information in a recording medium employing the intermediate address method is disclosed. In the method, a sum signal or a difference signal of electric signals output from a photodetector provided in an optical head of an optical disk device is used to demodulate the address information. The photodetector includes light receiving parts divided into two parts in a direction parallel to tracks on the recording medium.

In this connection, a signal quality assessment was conducted using 30 reproduction signals obtained by reproducing an address on a recording medium formed in the following manner. As shown in FIG. 10, address pits 9 were arranged in the form of staggered pit strings so that with respect to a distance (a track pitch)  $T_p$  between a center line of a groove track 7 and a center line of a land track 8, center lines of strings of the address pits 9 were shifted in a radial direction of the recording medium (namely, a direction

perpendicular to the tracks) at a distance of about  $T_p/2$  from the center lines of the groove tracks 7 and the center lines of the land tracks 8. In the recording medium, a pit width  $W$  of the address pits 9 was the same as the track pitch  $T_p$  (namely, the same as the width of the groove track 7 and the width of the land track 8). As a result, the reproduction signals obtained by reproducing the address differed in symmetry between the sum signal and the difference signal. For each of the sum signal and the difference signal, an optimum condition under which excellent signal quality could be obtained was found by adjusting the lengths of the address pits. However, no condition was found under which such signal quality could be obtained for both of the sum signal and the difference signal at the same time.

That is, neither of the following cases allows sufficient signal quality to be obtained, which has led to a problem of a limited margin for reproduction conditions. In one case, a recording medium suited for address information demodulation using the sum signal is employed in an optical disk device in which address information demodulation is performed using the difference signal. In the other case, a recording medium suited for address information demodulation using the difference signal is employed in an optical disk device in which address information demodulation is performed using the sum signal. In other words, in each of the optical disk devices in which address information demodulation is performed using the sum signal and the difference signal, respectively, a permissible level of variations in address forming conditions of recording media is limited.

## 25 DISCLOSURE OF THE INVENTION

The present invention is intended to solve the conventional problem as described above. It is an object of the present invention to provide an optical recording medium that allows reliable address information reproduction using either a sum signal or a difference signal of electric signals output from a photodetector provided in an optical head of an optical disk device, thereby enhancing compatibility of the optical disk device being used and a substrate for the optical recording medium. It is another object of the present invention to provide an optical disk device that allows an increased reproduction margin in demodulating address information, thereby achieving high-accuracy address detection.

In order to achieve the aforementioned objects, an optical recording medium (or a substrate for the optical recording medium) of the present

invention is an optical recording medium (or a substrate for the optical recording medium) employing the intermediate address method, in which an address pit width (namely, a length of an address pit in an intermediate position of a depth (or a height) of a concave or a convex of the address pit in a radial direction of the recording medium) W satisfies the relationship:

$$W = k \cdot Tp / (\lambda / NA)$$

$$0.40 \leq k \leq 0.68$$

with respect to a laser wavelength  $\lambda$  and a numerical aperture NA of an objective lens of an optical head of an optical disk device being used, and a

10 track pitch Tp of the recording medium. According to this configuration, address information can be reproduced with reliability using either a sum signal or a difference signal of electric signals output from light receiving parts, divided into two parts in a direction parallel to tracks, of a photodetector provided in the optical head of the optical disk device, thereby 15 enhancing compatibility of the optical disk device being used.

Furthermore, an optical disk device of the present invention includes a first address demodulating circuit for demodulating address information using the sum signal and a second address demodulating circuit for demodulating address information using the difference signal, and thus 20 an address can be detected with high accuracy based on information obtained from the first and second address demodulating circuits.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan view schematically showing the configuration of an 25 optical recording medium of an embodiment according to the present invention.

FIG. 2 is a fragmentary enlarged plan view of the optical recording medium of the embodiment according to the present invention.

FIG. 3 is a block diagram showing a first configuration of a 30 conventional optical disk device for an optical recording medium.

FIG. 4 is a structural view showing an optical head of the conventional optical disk device for the optical recording medium.

FIG. 5 is a block diagram showing a second configuration of the conventional optical disk device for the optical recording medium.

35 FIG. 6 shows waveforms of address reproduction signals.

FIG. 7 is a graph showing the relationship between a pit width of an address and asymmetry of reproduction signals obtained by reproducing the

address.

FIG. 8 shows the relationship between an address pit and a beam spot.

5 FIG. 9 is a block diagram showing the configuration of an optical disk device for the optical recording medium according to the present invention.

FIG. 10 is a fragmentary expanded plan view of the conventional optical recording medium.

## 10 BEST MODE FOR CARRYING OUT THE INVENTION

Hereinafter, the optical recording medium and the optical disk device of the present invention will be described with reference to the appended drawings.

### First Embodiment

15 A first embodiment relates to an optical recording medium and a substrate used in manufacturing the optical recording medium.

The inventors of the present invention conducted a test using recording media having the structure employing the intermediate address method described with reference to FIG. 10 that were manufactured by 20 varying the pit width W of the address pits 9. In the test, the recording media were reproduced for the measurement of the quality of a sum signal and a difference signal of electric signals that were output from a photodetector provided in an optical head of an optical disk device in an address area on the respective recording media. The test has shown that an 25 address reproduction signal having excellent signal quality can be obtained in both of the cases of the sum signal and the difference signal by setting the pit width W of the address pits so as to fall within a fixed range. This will be explained in the following.

FIG. 1 is a plan view schematically showing the configuration of the 30 optical recording medium of the present invention, and FIG. 2 is a fragmentary enlarged plan view showing the structure of an address area on the optical recording medium of the present invention. In FIG. 1, an optical recording medium 1 includes a substrate 5 made of polycarbonate that has a thickness of 0.6 mm, a recording layer 6 provided on the substrate 5, of a 35 multi-layered thin film formed by laminating a ZnS-SiO<sub>2</sub> thin film as a dielectric, a GeSbTe alloy thin film as a phase change material, a ZnS-SiO<sub>2</sub> thin film, and an Al alloy thin film in this order, and a protective layer (not

shown) provided on the recording layer 6, formed of an ultraviolet hardening resin. The GeSbTe alloy thin film is brought into a crystalline state by irradiation with a laser beam to form an initial state of the film. The recording layer 6 has a reflectance of about 20% with respect to a light beam

5 having a wavelength of 650 nm. The substrate 5 includes a center hole 2 for fitting the optical recording medium to an optical disk device, tracks 3 in the form of a spiral, and addresses 4 for indicating a position on the optical recording medium. In FIG. 1, the tracks 3 and the addresses 4 are shown exemplarily in the form of exaggerated portions of the tracks 3 and the addresses 4, respectively.

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In FIG. 2, the tracks 3 are composed of groove tracks 7 having a depth of about 65 nm and a width of about 0.62  $\mu\text{m}$  and land tracks 8 having a width of about 0.62  $\mu\text{m}$  that are provided alternately. Information is recorded on both of the groove tracks 7 and the land tracks 8. The address 4 is encoded by a (8:16) modulation method and composed of uneven strings of pits (address pits) 9 and spaces. The address pits 9 have a length  $L$  varied between 3T and 11T by 0.5T with respect to a reference clock T. The address pits 9 having a depth of about 65 nm are arranged in the form of staggered pit strings so that center lines of strings of the address pits 9 are shifted in a radial direction of the recording medium (namely, a direction perpendicular to the tracks 3) at a distance of about 0.31  $\mu\text{m}$ , which is one-half a track pitch  $T_p$  (namely, the width of the groove tracks 7 and the width of the land tracks 8) from center lines of the groove tracks 7 and center lines of the land tracks 8. In the test conducted this time, substrates were prepared by varying the width  $W$  of the address pits 9 between 0.23  $\mu\text{m}$  and 0.40  $\mu\text{m}$  and used. These substrates were molded by an injection molding method using a stamper made of Ni.

FIGs. 3 and 5 are block diagrams exemplarily showing optical disk devices used in the test. FIG. 3 shows the optical disk device in which address information is demodulated using a sum signal 15S of electric signals output from a photodetector. In FIG. 3, the recording medium 1 shown in FIG. 1 is mounted to the optical disk device. FIG. 4 shows the structure of an optical head 14 of the optical disk device.

35 In FIG. 4, a light beam emitted from a semiconductor laser as a light source 23 is focused on the recording medium 1 through a collimator lens 24, a beam splitter 25, a 1/4 wave plate 26, and an objective lens 27. A focal point of the light beam is controlled so as to be on the recording layer 6 in the

recording medium 1 by adjusting the position of the objective lens 27 using a voice coil 28. The light beam reflected from the recording layer 6 goes back to the beam splitter 25 through the objective lens 27 and the 1/4 wave plate 26. Then, the light beam is reflected from the beam splitter 25 and is

5 incident on a photodetector 20 to be converted to an electric signal. The photodetector 20 includes light receiving parts 21 and 22 divided into two parts in a direction parallel to the tracks on the recording medium 1. The semiconductor laser 23 has a laser wavelength of 650 nm and the objective lens 27 has a numerical aperture of 0.60.

10 The optical disk device shown in FIG. 3 includes a spindle motor 10 for rotating the recording medium 1 mounted thereto, a controller 11 for receiving and transmitting data 11S to be recorded or reproduced or the like, a modulator 12 for converting data to be recorded to a recording signal, a laser driving circuit 13 for driving the semiconductor laser according to the recording signal, and the optical head 14 having the semiconductor laser for focusing a laser beam on the recording medium 1 to record information and obtaining a reproduction signal using the reflected laser beam. The optical disk device further includes a summing amplifier 15 for outputting the sum signal 15S of electric signals output from the light receiving parts 21 and 22 15 of the photodetector 20 provided in the optical head 14, a differential amplifier 16 for outputting a difference signal 16S of electric signals output from the light receiving parts 21 and 22, an address demodulating circuit 17 for demodulating address information using the sum signal 15S, a data demodulating circuit 18 for demodulating data recorded on the tracks using 20 the sum signal 15S, and a tracking controlling circuit 19 for controlling the optical head 14 so that a laser beam scans a track on the recording medium 1 properly based on the difference signal 16S.

25 FIG. 5 shows the optical disk device in which address information is demodulated using a difference signal 16S of electric signals output from a photodetector 20. The optical disk device has substantially the same configuration as that of the optical disk device described with reference to FIG. 3 and is different only in the method of demodulating address information. As shown in FIG. 5, in an address demodulating circuit 29, address information is demodulated using the difference signal 16S output 30 from a differential amplifier 16. Other than this point, the optical disk device is of the same configuration as that of the optical disk device shown in FIG. 3, and thus the duplicate descriptions are omitted by referring to FIG. 5

in which like reference characters denote the corresponding components shown in FIG. 3.

The optical disk devices and the recording medium described above with reference to FIGs. 3 and 5, in which the recording medium is irradiated with a laser beam having an intensity of 1 mW while being rotated at a linear velocity of 8.2 m/second, were used to measure signal quality of a signal output from the summing amplifier 15 in an address area on the recording medium (namely, a sum signal of electric signals output from the photodetector 20 provided in the optical head 14) and a signal output from the differential amplifier 16 in the address area on the optical recording medium (namely, a difference signal of electric signals output from the photodetector 20 provided in the optical head 14).

FIGs. 6(A) and 6(B) are waveform charts exemplarily showing absolute voltage values of the sum signal and the difference signal output in reproducing the address area. The signal quality was measured by calculating an asymmetry X1 and an asymmetry X2 defined as follows.

As for the sum signal, where as shown in FIG. 6(A), the maximum amplitude is indicated as I1max, a voltage difference between a value that is highest in a portion of the waveform having the maximum amplitude and a value that is highest in a portion of the waveform having the minimum amplitude (the minimum amplitude is indicated as I1min) as I18, and a voltage difference between a value that is lowest in the portion of the waveform having the minimum amplitude and a value that is lowest in the portion of the waveform having the maximum amplitude as I1a, the asymmetry X1 is defined by the following expression:

$$X1 = (I18 - I1a) / 2I1max.$$

As for the difference signal, where as shown in FIG. 6(B), the maximum amplitude is indicated as I2max, a voltage difference between a value that is highest in a portion of the waveform having the maximum amplitude and a value that is highest in a portion of the waveform having the minimum amplitude (the minimum amplitude is indicated as I2min) as I2u, and a voltage difference between a value that is lowest in the portion of the waveform having the minimum amplitude and a value that is lowest in the portion of the waveform having the maximum amplitude as I28, the asymmetry X2 is defined by the following expression:

$$X2 = (I28 - I2u) / 2I2max.$$

The closer an asymmetry value of a signal comes to zero, the more

improved signal quality the signal has. Generally, it is preferable that the value falls within the range of  $\pm 0.1$ .

5 The measurement results are shown in FIG. 7. FIG. 7 shows asymmetry of the sum signal and asymmetry of the difference signal with respect to each address pit width. From these results, it is shown that the asymmetry of the difference signal (denoted by open circles in FIG. 7) has lower values than those of the asymmetry of the sum signal (denoted by solid circles in FIG. 7). It is also shown that the smaller an address pit width is, the smaller the difference in asymmetry values between these signals.

10 Conceivably, this phenomenon is attributable to the following.

FIGs. 8(A) and 8(B) show the relationship between an address pit and a beam spot of a laser beam in address reproduction. In FIG. 8(A), a beam spot 30 is on an address pit 9a having a length of 11T. In FIG. 8(B), the beam spot 30 is on an address pit 9b having a length of 3T. In FIGs. 15 8(A) and 8(B), a transverse direction indicates a peripheral direction of a recording medium, and the beam spot 30 scans in a direction indicated by an arrow.

20 In the case where the address pit is long as shown in FIG. 8(A), the address pit does not have edge portions in the peripheral direction that lie within the beam spot 30, so that the reflected laser beam is diffracted only in a direction perpendicular to the peripheral direction (namely, a radial direction of the recording medium) as in the case where the laser beam is reflected from a track area.

25 On the contrary, in the case where the address pit is short as shown in FIG. 8(B), the address pit has the edge portions in the peripheral direction that lie within the beam spot 30, so that the reflected laser beam is diffracted in the peripheral direction as well as the direction perpendicular to the peripheral direction. A portion of the reflected laser beam that is diffracted in the peripheral direction is incident on both of the light receiving parts 21 and 22 described with reference to FIG. 4. This produces the effect of decreasing the output of the differential amplifier 16. As a result, the asymmetry of the difference signal has lower values than those of the asymmetry of the sum signal.

30 It is presumed that the smaller an address pit width is, the smaller the difference in asymmetry values between the sum signal and the difference signal because a decrease in pit width lowers the intensity of the reflected laser beam that is diffracted in the edge portions in the peripheral

direction.

A large difference in asymmetry values between the sum signal and the difference signal leads to the difficulty in obtaining excellent signal quality for both of the sum signal and the difference signal. For example,

5 when variations in asymmetry values caused by errors in pit length or the like are assumed to fall within the range of  $\pm 0.05$ , which is half as wide as the range of permissible asymmetry values described above, the difference in asymmetry values between the sum signal and the difference signal is required to be not more than 0.1 to secure the range. Of the recording

10 media varied in pit width used in the test, the recording media having a pit width of not more than  $0.39 \mu\text{m}$  have proven to satisfy this condition. In a recording medium having a pit width of less than  $0.23 \mu\text{m}$ , a sufficient signal intensity of a reproduction signal cannot be obtained. Therefore, preferably, a pit width falls within the range of  $0.23 \mu\text{m}$  to  $0.39 \mu\text{m}$ .

15 It is conceivable that even if a pit width does not fall within the range employed in the above test, the aforementioned condition can be satisfied when a pit and a laser beam are optically similar in shape to those employed in the test. Thus, the address pit width  $W$  that was determined as a preferable width in the test falls within the range satisfying the

20 following relationship:

$$W = k \cdot T_p / (\lambda / NA)$$

$$0.40 \leq k \leq 0.68$$

with respect to a track pitch  $T_p$  and  $(\lambda / NA)$  representing a spot diameter of a laser beam.

25 Furthermore, although an asymmetry value may vary depending on variations in address pit length, the asymmetry of the difference signal always has a lower value than that of the asymmetry of the sum signal.

Therefore, by forming an address pit into a shape that allows an asymmetry value of the sum signal to fall within the range of 0 to 0.05, an address 30 reproduction signal having further improved signal quality can be obtained in both of the cases of the sum signal and the difference signal.

In the aforementioned embodiment, a GeSbTe alloy of a phase change material was used as the recording layer. However, the recording layer may be formed of a material other than a GeSbTe alloy such as a magneto-optical recording material and an organic dye. Further, the recording medium that can be used is not limited to an erasable recording medium that allows rewriting of information. A recordable recording

medium on which information can be recorded only once also may be used. Furthermore, the substrate may be formed of a material other than polycarbonate such as glass and acrylic. Moreover, the address pits may be arranged in a row instead of in the form of staggered pit strings. In

5 addition, in the aforementioned embodiment, the tracks 3 were in the form of a spiral. However, the tracks 3 may take the form of concentric circles.

Second Embodiment

A second embodiment relates to an optical disk device employing the optical recording medium described above.

10 FIG. 9 is a block diagram showing the configuration of an optical disk device of an embodiment according to the present invention. The optical disk device has substantially the same configuration as those described with reference to FIGs. 3 and 5 and is different only in the method of demodulating address information. As shown in FIG. 9, a first address demodulating circuit 17 demodulates address information using a sum signal 15S output from a summing amplifier 15, and a second address demodulating circuit 29 demodulates address information using a difference signal 16S output from a differential amplifier 16.

15 These two address demodulating circuits 17 and 29 are provided in the device, so that even when the recording medium 1 has variations in address forming conditions, an address can be detected with high accuracy using at least one of the address demodulating circuits. Furthermore, in the case where the optical recording medium of the present invention described in the first embodiment is used as the recording medium 1, 20 address information can be demodulated in both of the address demodulating circuits 17 and 29, and thus the accuracy of address detection further can be increased.

25 The duplicate descriptions are omitted by referring to FIG. 9 in which like reference characters denote the corresponding components shown in FIGs. 3 and 5.

30 The embodiments disclosed in this application are intended to illustrate the technical aspects of the invention and not to limit the invention thereto. The invention may be embodied in other forms without departing from the spirit and the scope of the invention as indicated by the appended 35 claims and is to be broadly construed.

## CLAIMS

1. An optical recording medium for recording, reproducing, or erasing information by irradiation with a laser beam, comprising a disk-shaped transparent substrate and a recording layer formed on the substrate, wherein information tracks and addresses are provided on the substrate, the information tracks including groove tracks and land tracks that are arranged alternately in the form of a spiral or concentric circles, each of the addresses indicating a position on the recording medium and being composed of uneven strings of pits,  
10 the strings of the pits are arranged so that center lines of the strings of the pits are shifted in a radial direction of the recording medium at a distance of about one-half of a track pitch from center lines of the groove tracks and center lines of the land tracks, and
- 15 a pit width  $W$  of the pits satisfies the relationship:  
$$W = k \cdot T_p / (\lambda / NA)$$
$$0.40 \leq k \leq 0.68$$
with respect to a laser wavelength  $\lambda$  and a numerical aperture  $NA$  of an objective lens of an optical head of an optical disk device being used, and a track pitch  $T_p$  of the recording medium.
- 20 2. The optical recording medium according to claim 1, wherein an optical head of an optical disk device being used has a laser wavelength of about 650 nm and a numerical aperture of an objective lens of about 0.6,
- 25 3. The recording medium has a track pitch of about 0.62  $\mu\text{m}$ , and the pits have a pit width  $W$  that falls within the range of 0.23  $\mu\text{m}$  to 0.39  $\mu\text{m}$ .
- 30 3. A substrate for an optical recording medium for recording, reproducing, or erasing information by irradiation with a laser beam, wherein information tracks and addresses are provided on one face of the substrate, the information tracks including groove tracks and land tracks that are arranged alternately in the form of a spiral or concentric circles, each of the addresses indicating a position on the recording medium and being composed of uneven strings of pits.,
- 35 the strings of the pits are arranged so that center lines of the strings of the pits are shifted in a radial direction of the recording medium at a distance of about one-half of a track pitch from center lines of the groove

tracks and center lines of the land tracks, and

a pit width  $W$  of the pits satisfies the relationship:

$$W = k \cdot T_p / (\lambda / NA)$$

$$0.40 \leq k \leq 0.68$$

5 with respect to a laser wavelength  $\lambda$  and a numerical aperture NA of an objective lens of an optical head of an optical disk device employing an optical recording medium manufactured using the substrate, and a track pitch  $T_p$  of the substrate.

4. The substrate for the optical recording medium according to claim 3,

10 wherein an optical head of an optical disk device employing an optical recording medium manufactured using the substrate has a laser wavelength of about 650 nm and a numerical aperture of an objective lens of about 0.6,

15 the substrate has a track pitch of about 0.62  $\mu\text{m}$ , and

the pits have a pit width  $W$  that falls within the range of 0.23  $\mu\text{m}$  to 0.39  $\mu\text{m}$ .

5. An optical disk device in which information is recorded, reproduced, or erased by irradiating an optical recording medium with a laser beam, comprising,

20 an optical head for focusing a laser beam on the recording medium to obtain a reproduction signal using the laser beam reflected from the recording medium,

25 a photodetector provided in the optical head having light receiving parts divided into two parts in a direction parallel to tracks on the recording medium,

a summing amplifier for generating a sum signal of electric signals output from the two light receiving parts,

a differential amplifier for generating a difference signal of electric signals output from the two light receiving parts,

30 a first address demodulating circuit for demodulating address information using the sum signal, and

a second address demodulating circuit for demodulating address information using the difference signal.

6. The optical disk device according to claim 5,

35 wherein the optical recording medium includes a disk-shaped transparent substrate and a recording layer formed on the substrate, information tracks and addresses are provided on the substrate, the

information tracks including groove tracks and land tracks that are arranged alternately in the form of a spiral or concentric circles, each of the addresses indicating a position on the recording medium and being composed of uneven strings of pits.

5 the strings of the pits are arranged so that center lines of the strings of the pits are shifted in a radial direction of the recording medium at a distance of about one-half of a track pitch from center lines of the groove tracks and center lines of the land tracks, and  
a pit width  $W$  of the pits satisfies the relationship:

$$W = k \cdot T_p / (\lambda / N_A)$$

$$0.40 \leq k \leq 0.68$$

with respect to a laser wavelength  $\lambda$  and a numerical aperture NA of an objective lens of the optical head, and a track pitch  $T_p$  of the recording medium.

15

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(19) 世界知的所有権機関  
国際事務局



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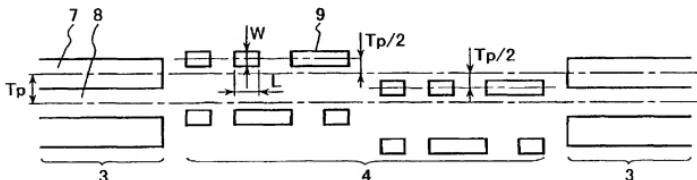
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/統葉有/

(54) Title: OPTICAL RECORDING MEDIUM, SUBSTRATE FOR OPTICAL RECORDING MEDIUM AND OPTICAL DISK DEVICE

(54) 発明の名称: 光学式記録媒体、光学式記録媒体用基板及び光ディスク装置



(57) Abstract: The width W of the address pit (9) of an optical recording medium of intermediate address type is determined by  $W = k \cdot Tp / (\lambda / NA)$  where  $\lambda$  is the laser wavelength of the optical head of the optical disk device used, NA is the numerical aperture of the objective,  $Tp$  is the track pitch of the record medium, and  $k$  is  $0.40 \leq k \leq 0.68$ . Alternatively, an optical device comprises a first address demodulating circuit for demodulating address information by using a signal that is the sum of the electric signals outputted from a pair of photodetectors separated in the direction of the track and a second address demodulating circuit for demodulating address information by using a signal that is the difference between the electric signals. The address is detected based on the information thus obtained. In such a way, the compatibility of the recording medium used and that of the optical device are improved, the reproduction margin in demodulating the address information is increased, realizing high accuracy address detection when reproducing data from an optically recorded medium of intermediate address type.

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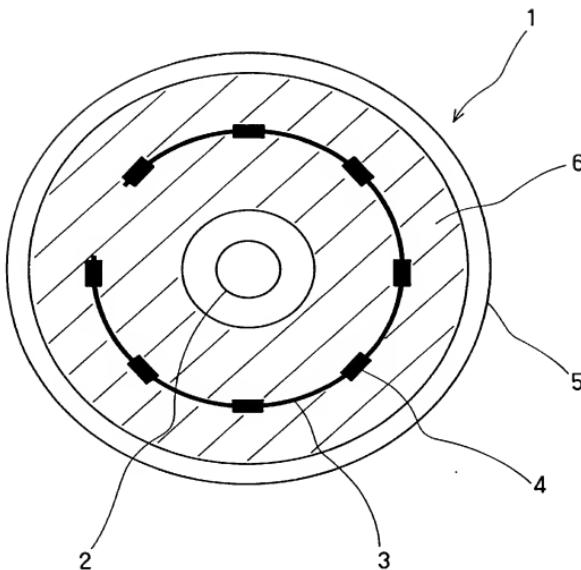


FIG . 1

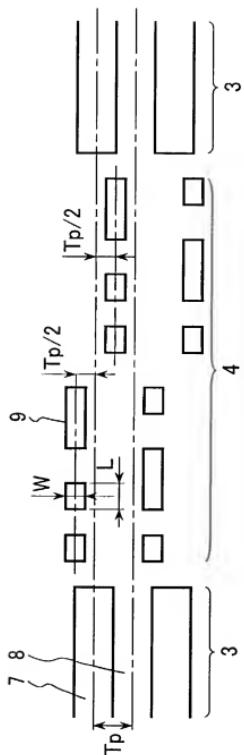


FIG. 2

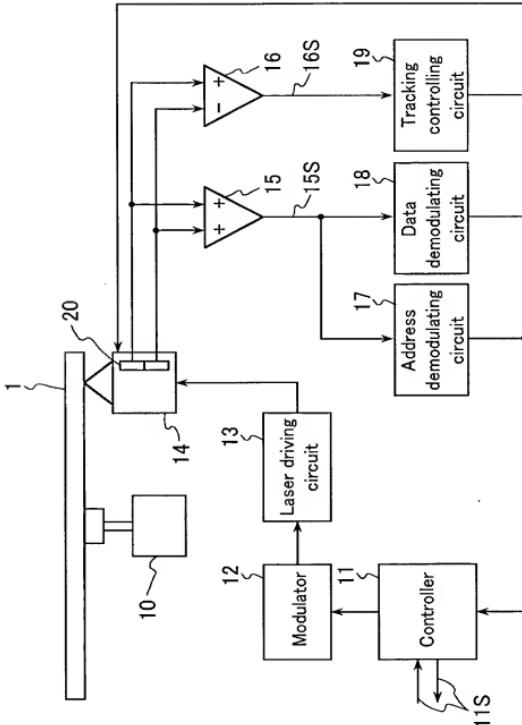


FIG. 3

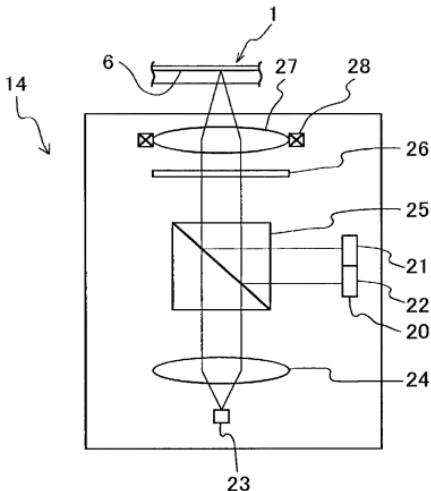
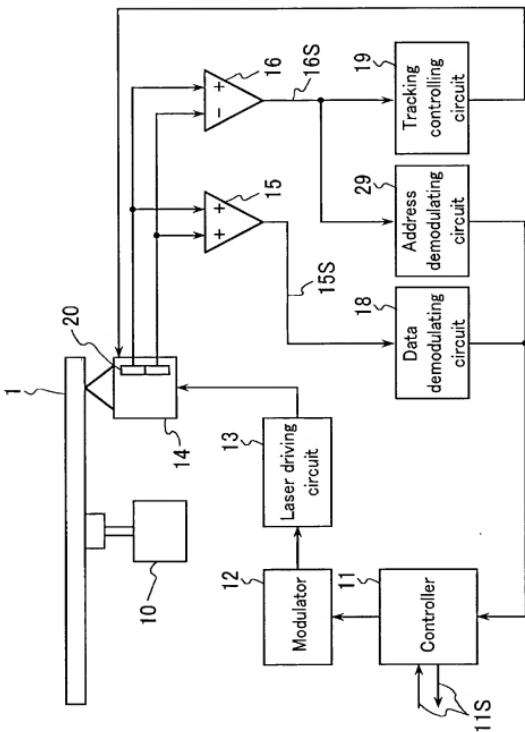


FIG. 4

RECORDING



5  
FIG.

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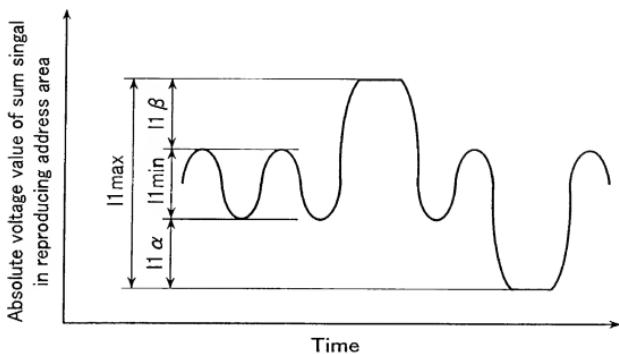


FIG . 6A

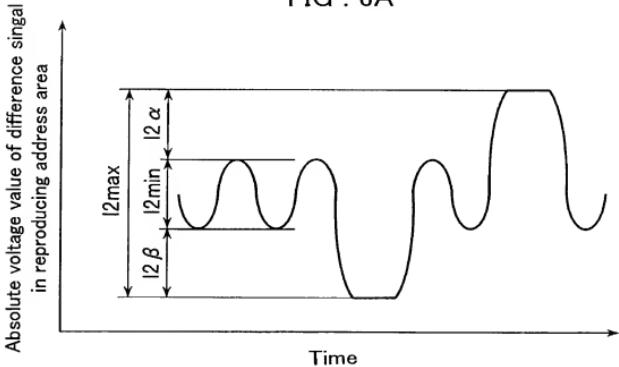


FIG . 6B

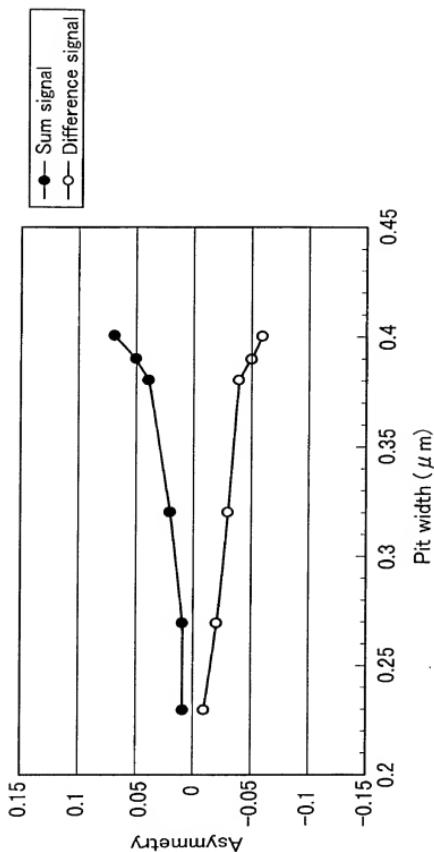


FIG. 7

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FIG. 8A

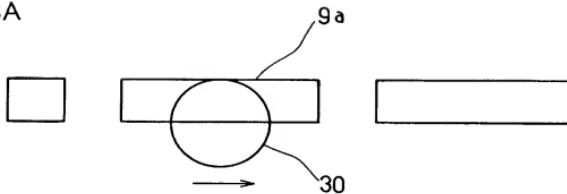
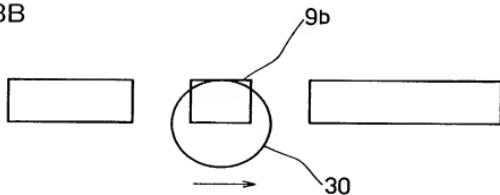


FIG. 8B



10/089402

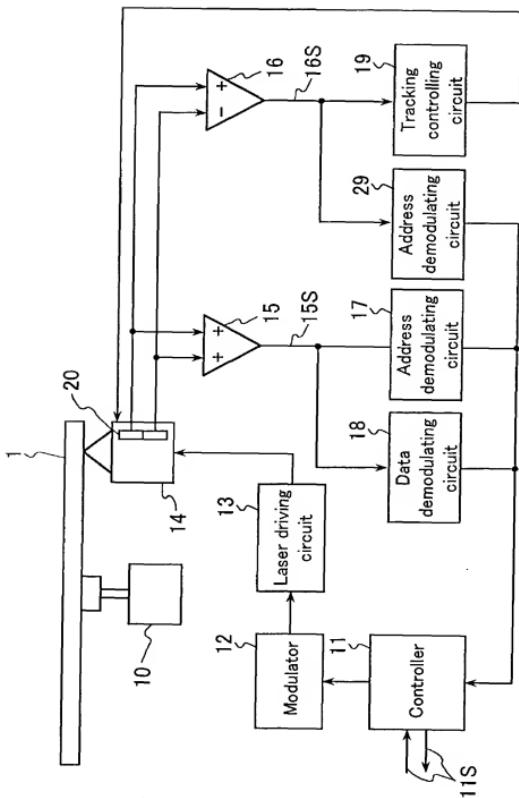


FIG. 9

RECORDING  
10/089402

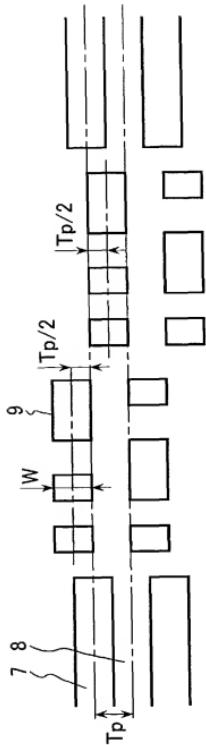


FIG. 10

Attorney Docket No. 10873.866USWO

MERCHANT &amp; GOULD P.C.

## United States Patent Application

## COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: OPTICAL RECORDING MEDIUM, SUBSTRATE FOR OPTICAL RECORDING MEDIUM AND OPTICAL DISK DEVICE

The specification of which

a.  is attached hereto  
 b.  was filed on as application serial no. and was amended on (if applicable) (in the case of a PCT-filed application) described and claimed in international no. PCT/JP00/06292 filed September 13, 2000 and as amended on August 9, 2001 (if any), which I have reviewed and for which I solicit a United States patent.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119/365 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on the basis of which priority is claimed:

a.  no such applications have been filed.  
 b.  such applications have been filed as follows:

## FOREIGN APPLICATION(S), IF ANY, CLAIMING PRIORITY UNDER 35 USC § 119

| COUNTRY | APPLICATION NUMBER | DATE OF FILING<br>(day, month, year) | DATE OF ISSUE<br>(day, month, year) |
|---------|--------------------|--------------------------------------|-------------------------------------|
| Japan   | 11-296389          | October 19, 1999                     |                                     |

## ALL FOREIGN APPLICATION(S), IF ANY, FILED BEFORE THE PRIORITY APPLICATION(S)

| COUNTRY | APPLICATION NUMBER | DATE OF FILING<br>(day, month, year) | DATE OF ISSUE<br>(day, month, year) |
|---------|--------------------|--------------------------------------|-------------------------------------|
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I hereby claim the benefit under Title 35, United States Code, § 120/365 of any United States and PCT international application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

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**§ 1.56 Duty to disclose information material to patentability.**

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with respect to each pending claim until the claim is canceled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is canceled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclose all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by §§ 1.97(b)-(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The Office encourages applicants to carefully examine:

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- (2) It refutes, or is inconsistent with, a position the applicant takes in:
  - (i) Opposing an argument of unpatentability relied on by the Office, or
  - (ii) Asserting an argument of patentability.

A prima facie case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

- (c) Individuals associated with the filing or prosecution of a patent application within the meaning of this section are:
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- (e) In any continuation-in-part application, the duty under this section includes the duty to disclose to the Office all information known to the person to be material to patentability, as defined in paragraph (b) of this section, which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.



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Minneapolis, MN 55402-0903



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|   |   |   |                                   |  |
|---|---|---|-----------------------------------|--|
| 2   | Full Name<br>Of Inventor<br><i>1-00</i> | Family Name<br>AKIYAMA  | First Given Name<br>Tetsuya       | Second Given Name                            |
| 0   | Residence<br>& Citizenship              | City<br>Osaka   | State or Foreign Country<br>Japan | Country of Citizenship<br>Japan              |
| 1   | Mailing<br>Address                      | Address<br>9-13-1-308, Kohirogaoka, Hirakata-shi                    | City<br>Osaka                     | State & Zip Code/Country<br>573-0084 / Japan |
| Signature of Inventor 201: <i>Tetsuya Akiyama</i>   |   |   | Date:                             | <i>January 23, 2002</i>                      |
| 2   | Full Name<br>Of Inventor<br><i>2-00</i> | Family Name<br>NISHIUCHI  | First Given Name<br>Kenichi       | Second Given Name                            |
| 0   | Residence<br>& Citizenship              | City<br>Osaka   | State or Foreign Country<br>Japan | Country of Citizenship<br>Japan              |
| 2   | Mailing<br>Address                      | Address<br>6-22, Shoudainbano-cho, Hirakata-shi                     | City<br>Osaka                     | State & Zip Code/Country<br>573-1135 / Japan |
| Signature of Inventor 202: <i>Kenichi Nishiuchi</i> |   |   | Date:                             | <i>January 23, 2002</i>                      |
| 2   | Full Name<br>Of Inventor<br><i>3-00</i> | Family Name<br>FURUKAWA   | First Given Name<br>Shigeaki      | Second Given Name                            |
| 0   | Residence<br>& Citizenship              | City<br>Osaka   | State or Foreign Country<br>Japan | Country of Citizenship<br>Japan              |
| 3   | Mailing<br>Address                      | Address<br>Room 202, Hashida-Haitus, 18-6, Kitajima-cho, Kadoma-shi | City<br>Osaka                     | State & Zip Code/Country<br>571-0026 / Japan |
| Signature of Inventor 203: <i>Shigeaki Furukawa</i> |   |   | Date:                             | <i>January 23, 2002</i>                      |
| 2   | Full Name<br>Of Inventor<br><i>4-00</i> | Family Name<br>MIYAKE   | First Given Name<br>Tomoyoshi     | Second Given Name                            |
| 0   | Residence<br>& Citizenship              | City<br>Mie   | State or Foreign Country<br>Japan | Country of Citizenship<br>Japan              |
| 4   | Mailing<br>Address                      | Address<br>239, Minami-5, Tsutsujigaoka, Nabari-shi                 | City<br>Mie                       | State & Zip Code/Country<br>518-0425 / Japan |
| Signature of Inventor 204: <i>Tomoyoshi Miyake</i>  |   |   | Date:                             | <i>January 25, 2002</i>                      |

|  |   |  |                                   |  |
|--|---|--|-----------------------------------|--|
| 2  | Full Name<br>Of Inventor<br><i>5002</i> | Family Name<br><u>TSUKUDA</u>  | First Given Name<br>Masahiko      | Second Given Name                            |
| 0  | Residence<br>& Citizenship              | City<br>Osaka  | State or Foreign Country<br>Japan | Country of Citizenship<br>Japan              |
| 5  | Mailing<br>Address                      | Address<br>Room 228, Shonanryo, 1-1622, Kikusudori, Moriguchi<br>shi | City<br>Osaka                     | State & Zip Code/Country<br>570-0032 / Japan |
| Signature of Inventor 205: <i>Masahiko Tsukuda</i> |   |  | Date: <i>January 31, 2002</i>     |  |